



Gasvoda & Associates, Inc.

1530 Huntington Drive
Calumet City, Illinois 60409
Phone: 708-891-4400 • Fax: 708-891-5786

INVOICE DATE	INVOICE NUMBER
5/13/13	13IS0392

Job ID: 13-SVC-125

INVOICE

Bill To:

Orland Park, Village Of Accounts Payable Department 14700 Ravinia Ave Orland Park IL 60462

Ship To:

151ST 9100 W 151ST 100HP S&L FRAME 444VPZ S/N C0501105045 3/60/460/123 100HP S&L MOTOR ADAPTER IL

**** SEE ADDTL DESCRIPTION ON ATTACHED PAGES ****

SPECIAL MARKING

SERVICE TECH: JOHN KNEZEVICH
BRANDON BENDIX
BRIAN BENDIX

Purchase Order No.		Customer ID	Salesperson ID	Shipping Method	Payment Terms	Ship Date	
DOUG MEDLAND		ORLANDPA	SVC	FEDEX	Net 30	5/13/13	
Ordered	Shipped	B/O	Description			Unit Price	Ext. Price
1.00	1.00	0.00	QUOTEDJOB PER QUOTE DATED 1/30/13			\$5,439.00	\$5,439.00
1.00	1.00	0.00	NONSTK-DIR 100HP REPAIR ROTOR & BALANCE THE ASSEMBLY			\$0.00	\$0.00
1.00	1.00	0.00	NONSTK-DIR 6314-Z/C3 BEARING			\$0.00	\$0.00
2.00	2.00	0.00	NONSTK-DIR 7316BECBM BEARING			\$0.00	\$0.00
						Subtotal	\$5,439.00
						Discount	\$0.00
						Freight	\$0.00
						Tax	\$0.00
						Amt Rcvd	\$0.00
						Total	\$5,439.00

CREDIT POLICY

Terms are Net 30 Days and all accounts are expected to be paid on this basis.
Any exceptions must have written approval by Management.

We thank you in advance for your consideration of this policy.

ALL GOODS COVERED BY THIS INVOICE ARE GUARANTEED BY THE MANUFACTURER THEREOF TO HAVE BEEN MANUFACTURED IN COMPLIANCE WITH REQUIREMENTS OF THE FEDERAL FAIR LABOR STANDARDS ACT OF 1938 AS AMENDED.



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Ordered	Shipped	B/O	Description			Unit Price	Ext. Price
			<p>2/6/13 STARTED TO TEAR DOWN PUMP AND THE CUSTOMER ASKED US TO STOP WORKING ON IT.</p> <p>2/11/13 PUMP BROUGHT INTO SHOP BY ORLAND PARK. MOTOR ADAPTER HOUSING WAS CRACKED ALL THE WAY AROUND. SEPARATED MOTOR FROM ADAPTER PLATE AND UNBOLTED BEARING COVER. WAS UNABLE TO REMOVE ADAPTER HOUSING FROM SHAFT WITHOUT ANY DAMAGE. TOOK SHAFT/HOUSING AND IMPELLER TO MACHINE SHOP TO PRESS ADAPTER PLATE OFF AND CHECK SHAFT/IMPELLER BALANCE.</p> <p>**WAITING FOR PARTS AND DIAGNOSIS OF SHAFT/IMPELLER**</p> <p>3/5/13 RECEIVED NEW BEARINGS FOR PUMP. HEATED TOP BEARING AND MOUNTED ON ROTOR. HEATED LOWER THRUST BEARING AND MOUNTED ON ROTOR WITH BEARING PLATE ON TOP. HEATED FINAL BEARING AND MOUNTED.</p> <p>CLEANED SEAL HOUSING AND INSTALLED NEW SEALS, BOLTED SEAL HOUSING TOGETHER. CLEANED AND CHASED THREADS FOR VOLUTE FLUSH LINE IN SEAL PLATE. CLEANED OUT NEW MOTOR ADAPTER/BEARING HOUSING. LOWERED SHAFT INTO NEW MOTOR ADAPTER AND BOLTED BEARING PLATE DOWN. SET THE MOTOR DOWN ON TOP OF ROTOR AND BOLTED TO MOTOR ADAPTER.</p> <p>CAREFULLY LOWERED PUMP DOWN ON TO SEAL PLATE AND BOLTED IN PLACE. HOOKED HOSE UP TO SEAL HOUSING TO VERIFY NO LEAKS FROM SEAL--NONE. MOUNTED IMPELLER ON TO PUMP AND BOLTED IN PLACE. ASSURED SHAFT SPINS FREELY. ALL BOLTS ARE TIGHT AND IMPELLER IS</p>				

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Ordered	Shipped	B/O	Description			Unit Price	Ext. Price
			<p>TIGHT. PUMP IS NOW READY TO BE INSTALLED.</p> <p>3/13/13 HELP ORLAND PARK SET THE ROTATING ASSEMBLY.</p> <p>AFTER WE SET THE PUMP WE BOLTED IT IN PLACE:</p> <ul style="list-style-type: none"> <input type="checkbox"/> WE INSTALLED THE SEAL FILTER PARTS <input type="checkbox"/> WE REMOUNTED THE PECKER HEAD <input type="checkbox"/> WE WIRED THE MOTOR <input type="checkbox"/> OPENED THE VALVES (NO LEAKS) <input type="checkbox"/> CHECKED ROTATION <input type="checkbox"/> PUMP IS READY TO BE PUT BACK IN SERVICE <p>**CUSTOMER WAS NOT READY TO RUN IT**</p> <p>MOTOR INFORMATION: BALDOR- 100 HP FRAME- 444 VPZ 3/60/460 FLA- 123 IMPELLER DIA.- 18.00" S/N- C0501105045</p>				

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