



# WE RESPOND!

COMMERCIAL  
MUNICIPAL  
INDUSTRIAL  
IRRIGATION

**24-Hour Emergency Service**

ILLINOIS PUMP, INC.

1801 Winnetka Circle  
Rolling Meadows, IL 60008  
PHONE: (847) 368-PUMP(7867)  
FAX: (847) 368-7868  
www.illinoispump.com

Quote #17-IP-007623.1

Tuesday, February 21<sup>st</sup>. 2017

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Sent via: E-MAIL

Bill to: **Village of Orland Park**  
15600 West Avenue  
Orland Park, IL 60462  
Contact: **Scott Hiland**  
Cell: 708-362-2553  
e-mail: shiland@orlandpark.org

Site: **Orland Park-Centennial Park Aquatic Ctr**  
15600 West Avenue  
Orland Park, IL 60462  
Contact: **Scott Hiland**  
Cell: 708-362-2553  
e-mail: shiland@orlandpark.org

Subject: Shop Rebuild Vertical Turbine Pump - Tube/White Slide Pump)

Dear Scott:

Thank you for the opportunity to quote on your vertical turbine pump service need.

Attached please find our recommended:

- Scope of Supply
- Special Notes
- Terms & Conditions

We will schedule your formal "work order" upon receipt of this signed proposal. Please sign the last page in the space provided and e-mail or fax all pages to the number noted above. Upon receipt, we will contact you to schedule a firm date for installation.

If you have any questions, please contact me directly.

Best regards,

James "Big Jim" Shanley



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**Scope of Supply: Shop Rebuild Vertical Turbine Pump - Tube/White Slide Pump)**

Illinois Pump will provide labor, material, and equipment to...

1. Pump Repair (single stage; ?? ft deep wet well; *open* ft clearance overhead):
  - check all parts to our “rebuild” and factory specifications
  - parts to be replaced:
    - trim impeller to decrease amp draw
    - line shaft & bowl shaft (17-4)
    - lower bowl bearing, upper bowl bearing (vesconite)
    - packing bearing (bronze)
    - stuffing box packing (graphite impregnated)
    - gaskets
    - grade 5 hardware (stainless steel)
    - *if additional parts are needed, see Special Notes*
  - clean & sandblast all surfaces (inside and out)
  - epoxy paint (including interior column pipe)
2. Motor Repair (30 HP):
  - basic continuity test and meg ohm test of insulation to determine if repair is feasible
  - replace bearings & seals
  - inspect, clean, & re-varnish windings
  - clean external surfaces
  - prime & paint
3. *Install, field test, & proper start-up by others*

**Estimated Total Cost (as listed above):.....\$6,486.00 Total**

Options: (*option pricing is valid when added at the same time as pump rebuild*)

1. Convert pump shaft seal from packing to “maintenance free” mechanical seal = \$2,100 each
2. Installation and start-up support is available, billed at our standard T&M rates

→→→ Please clearly designate Options when entering your order!

*End of Scope of Supply.*



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### Special Notes:

- Work Schedule: Pricing of this work is based on completion during regular business hours (07:00AM to 3:00PM). Work can be scheduled at other times at an additional cost.
- Additional Parts: Our experience tells us that as a minimum you will need the parts as outlined above. We will be unable to verify the condition of the internal components until the pump/motor is disassembled in our shop for further inspection. We will notify you in writing before proceeding of the costs for any additional parts that are required for proper repair. Our open door policy invites you to visit our shop at any time during business hours to inspect the condition of your pump.
- Pressure Gauges: Properly functioning gauges must be used to monitor the performance of the pump system and maintain our warranty. We will advise if you we find any faulty gauges.
- Check Valve: A properly functioning check valve is required to maintain our pump warranty. If the existing check valve is not functioning properly at start-up of the rebuilt pump, we will replace it with a new check valve and add this as a separate line item to our invoice.
- Controls & Electrical Connections: We will provide a general inspection of the controls and electrical connections during our service work. Proper controls and electrical connections are required to maintain our warranty. We will advise you if we find any control or electrical issues.
- Parking & Access: The closest, convenient on-site parking, along with clear, clean, and safe access to the equipment during our on-site service is required.
- Extra Labor & Material: Any work or material that is needed beyond what has been described in our proposal will be at additional cost. If additional costs are required, we will notify you before proceeding.

### Terms & Conditions:

- Delivery:
  - Approx. 2 weeks (after receipt of signed quote & formal order; subject to prior inventory levels)
- Payment Terms:
  - Net 30 Days from completion date
  - Illinois Pump, Inc. standard terms applies, copy available on request; terms inconsistent with Illinois Pump standard terms and conditions which may appear on purchaser's formal order will not be binding on seller.
- Sales Tax:
  - sales tax IS NOT included in the pricing listed above
  - please provide your tax-exempt certificate with your order
- F.O.B.: Local freight to your site included; factory freight to our shop will be added to your invoice
- Warranty: Illinois Pump, Inc. standard warranty applies, copy available on request
- Validity: Proposal is valid for thirty (30) days

### Acceptance of Proposal:

The undersigned is authorized to sign on its company's behalf and hereby accepts this proposal as outlined above, subject to all of the terms and conditions set forth and agree to perform the same.

Approved By: \_\_\_\_\_ Title/Position: \_\_\_\_\_

(print name): \_\_\_\_\_ Acceptance Date: \_\_\_\_\_

PO# \_\_\_\_\_